

Vacancy Notice

PRODUCTION OPERATOR (EW)
1 x Fixed Term Contract for 9 months
1 x Fixed Term Contract for 6 months

Role	Production Operator	Reports to	EW Operations Manager
Department	EW	Location	Bridgend
Overview of Role	Reporting to the EW Operations Manager through a Section Leader, the EW Production Operator will be required to undertake a series of tasks as detailed below to achieve production requirements in the EW Division.		
Key Responsibilities	<ul style="list-style-type: none"> • To undertake manufacturing tasks assigned by the Section Leader or EW Operations Manager • Achievement of efficiency targets • To record relevant information to ensure lot traceability • Correct booking of daily timesheets • Manage work flow to ensure minimum downtime is achieved on all jobs • To adhere to set quality standards • To adhere to health and safety policies and procedures • To represent the Company in the support of various trial activities if required 		
Intrinsic Skills Required	<ul style="list-style-type: none"> • Production related experience gained within a Textile related industry • Good level of manual dexterity with ability to use industrial machinery to their full extent • A sound manufacturing background and the ability to read drawings and understand written manufacturing instructions • Able to work effectively as part of a team, demonstrating strong interpersonal skills and communication skills • Attention to detail and ability to work to high quality standards unsupervised • Able to work with minimal supervision • Strict observation of safety rules and regulations in operating machinery and working within the various environments with the EW Division • Keep all working areas clean, tidy and organised incorporating 5s working standards • Ability to work in confined spaces 		
Required Qualifications	<ul style="list-style-type: none"> • GCSE (or equivalent) in Maths and English • NVQ Level 2 in Performing Manufacturing Operations (PMO) or equivalent • Previous manufacturing experience (minimum 2 years) within a Textile Industry • Basic understanding of computers 		

<p>Preferred Experience/ Skills</p>	<p>Sewing</p> <ul style="list-style-type: none"> • Previous experience in the use of at least one of the following sewing machines; single needle, twin needle, zig-zag, 4 needle, automatic, Adler, overlocker • Setting up of machines, threading and cleaning, understanding of stitch requirements for different threads, tensions and ability to change a needle • Previous experience gained as an industrial machinist (minimum 2 years), with an understanding of the importance of achieving quality standards and efficiency targets • Assembly of components parts <p>Cutting</p> <ul style="list-style-type: none"> • To undertake cutting of coated and non-coated fabrics using a CNC cutting machine or by hand using jigs / templates • Experienced and confident working with templates, jigs and tapes • Able to use a variety of cutting tools and measuring devices • Compliance with the Health and Safety requirements specific to cutting related tasks <p>RF Welding</p> <ul style="list-style-type: none"> • To undertake RF and heat welding of coated nylon fabric and the sewing of coated and non-coated fabrics • Ability to set up and use a RF Welding machine to join pieces of fabric together • Ability to understand the RF Welding process and identify whether a good or bad weld has been produced. • Ability to adjust the RF Welding Machine to produce a good weld • Good manual dexterity to set up complex shapes for RF welding <p>Packing</p> <ul style="list-style-type: none"> • To undertake work on the shop floor including the assembly of various fabric and mechanical items in accordance with Drawings/Assembly Instructions • To be able to pack items in accordance with Drawings/Assembly Instructions • Undertake miscellaneous tasks as directed by the Section Leader/EW Operations Manager • Ability to use a stud press for punching washers and eyelets • Ability to use a pneumatic press for the swaging of various items
<p>Physical Considerations</p>	<ul style="list-style-type: none"> • The strict use of Personal Protective Equipment (PPE) at all times, to include as a minimum, appropriate steel toe capped footwear, suitable eye and ear protection and suitable head protection • Capable of Lifting up to 15 kgs as an individual and 30 kgs with additional support • Ability to spend all day standing